



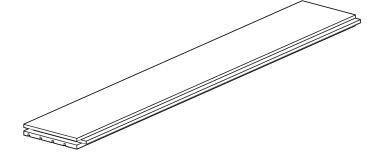
## **Technical Data**

# Solid parquet - Red Oak

Solid parquet with tongue and groove made of European Red Oak.

## 1. Technical construction (unsanded)

	Thickness 16 mm	Thickness 22 mm
Total thickness:	16,0 mm	22,0 mm
Upper lip:	7,5 mm	10,5 mm
Tongue and groove:	4,3 mm	4,3 mm
Underlip:	4,2 mm	4,2 mm



## 2. Product description

	Description
Wood species:	European Red Oak - Quercus rubra
Profile:	4-sided tongue and groove
Edges:	Sharp-edged / 2-sided beveled / 4-sided beveled
Surface:	Raw / Sanded / UV-Lacquered / U-Oiled
Weight:	16 mm thickness: ca. 11,5 Kg/m <sup>2</sup> 22 mm thickness: ca. 15 Kg/m <sup>2</sup>
Density:	620 Kg/m <sup>3</sup>
Reaction to fire:	C <sub>fi</sub> —s1
Emission of formaldehyde:	E1
Content of pentachlorophenol:	< 5 ppm
Moisture:	9% ± 2%
Slipperiness:	UV-Oil = 72 USRV UV-Lacquer = 65 USVR
Thermal conductivity:	0,18 [W/(m*K)]
Biological durability:	Class 4
Installation:	Suitable for full-surface gluing with a suitable adhesive

## 3. Available dimensions

	Dimensions [mm]		
Thickness	16 mm	22 mm	
Right-sided   Herringbone (Right + Left) (length x width)	300 / 450 x 70 x 16 mm	350 / 500 x 70 x 22 mm	
4-sided bevelled (length x width)	290 / 440 x 70 x 16 mm	340 / 490 x 70 x 22 mm	
Chevron Französisch (45°) (length x width)	360 x 70 x 16 mm	410 x 70 x 22 mm	
Chevron Ungarisch (60°) (length x width)	390 x 70 x 16 mm	440 x 70 x 22 mm	

<sup>\*</sup> Other dimensions on request.

### 4. Possible surfaces \*

Untreated	01 - Jaune	03 - Chirone	04 - Mirage	06 - Sheena	07 - Alicia	09 - Francesca
11 - Saffina	12 - Irisa	13 - Gabriella	14 - Ariana	15 - Valeria	16 - Bianca	18 - Mirage Light
19 - Aurelia	20 - Morena	21 - Isabella	22 - Silvia	23 - Camilla	24 - Melina	25 - Sofia

<sup>\*</sup> Other surfaces on request.

## 5. Tolerances according to EN 13226

	Dimensions [mm]
Permitted deviation of thickness	± 0,2 mm
Permitted deviation of length	± 0,5 mm
Permitted deviation of width	± 0,5 mm
Permitted deviation of squareness	± 0,2 %
Cup (across the element)	≤ 0,5 %
Spring (across the element)	≤ 0,5 ‰
Wood moisture at the time of first delivery	7 – 11 %

### 6. Classification according to EN 13226

Classification	Description
Natur 🔾	Slight color differences and a balanced structure reflect a calm and harmonious appearance.  Permitted: Healthy knots up to 8 mm   Black knots up to 1 mm   Lightning shake   Rays
Natur Maser △	The variation in grain as well as the color and structure of the wood create an authentic beauty of the floor.  Permitted: Healthy knots up to 10 mm   Black knots up to 5 mm   Checks up to 15 mm   Lightning shake   Rays   Color variations
Gestreift △	Sapwood parts, which alternate with the wood structure, emphasize the lively appearance of the floor in this grading.  Permitted: Healthy knots up to 10 mm   Black knots up to 5 mm   Checks up to 15 mm   Lightning shake   Rays   Color variations  Distinctive characteristic: Contains sapwood up to max. 50% of the surface
Rustikal □	The characteristic appearance of this sorting is represented by the natural play of the wood colors with the support of defined knots.  Permitted: Healthy knots up to 25 mm   Black knots up to 5 mm   Checks   Lightning shake   Rays   Color variations   Bark pockets
Rustikal Gestreift □	Clear knots, sapwood and differences in color and structure present the natural aesthetics.  Permitted: Healthy knots up to 25 mm   Black knots up to 5 mm   Checks   Lightning shake   Rays   Color variations   Bark pockets Distinctive characteristic: Contains sapwood up to max. 50% of the surface

#### 7. General information

#### Underfloor heating and/or cooling:

Solid parquet is not suitable for laying on underfloor heating and / or cooling.

#### Transport

The floor should be covered when being transported. Pallets and packaging must be secured against slipping during transport.

#### Storage

At the time of delivery, our wooden floors are packed in foil. Unpacking prior to installation can cause the wooden floor to swell or dry out, which changes the geometry. For this reason, the removal of the packaging should be done right before the installation.

#### Application:

Our wooden floors are designed as walking surfaces for indoor use of private and commercial areas.

### Installation:

You will find a comprehensive overview of the installation in the installation instructions.

#### Surface:

The wooden floor surfaces are lacquered and oiled by us and are provided with a special and resistant protective layer, which makes them suitable for private and heavily frequented commercial areas. The floors are also resistant to wine, beer, cola, coffee, tea, fruit juices, milk and water in accordance to EN 12720 (DIN 68861 1A) and are also saliva and sweat resistant according to DIN 53160.

## Influence through moisture and care:

Wood is a hygroscopic material and therefore it is natural that it can swell, shrink or warp under the influence of moisture. Significant changes in wood moisture can lead to cracks, bending and flaking of individual planks. To avoid any problems, always use a damp cloth or mop for cleaning (but never wet). Optimal climatic conditions for the wooden floor are 18 - 21 ° C and 45 - 65% humidity. Make sure there is good air circulation and if necessary use a humidifier or air dryer.

A comprehensive overview of cleaning, maintenance and care can be found in the care instructions.

#### Important

Our wooden floors are always manufactured with the greatest possible care and attention. Nevertheless, unforeseen situations can arise. For this reason, we recommend a careful check regarding quality and color. After laying, a complaint for defects that could have been objected before laying is no longer possible.